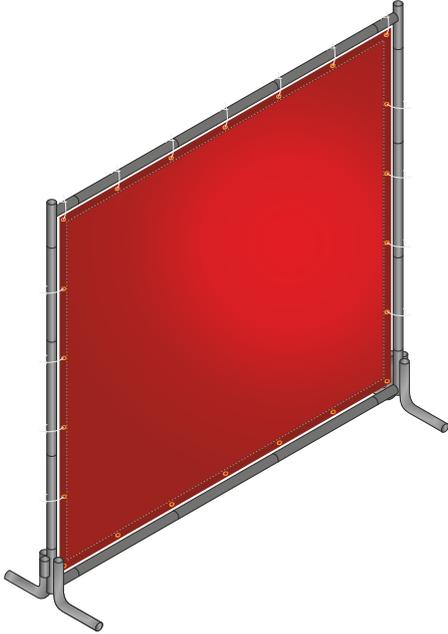# SAFETYARC Modular Welding Curtains Assembly Instructions

Complete welding frame with curtain

Packed Box Size For Frame + Curtain
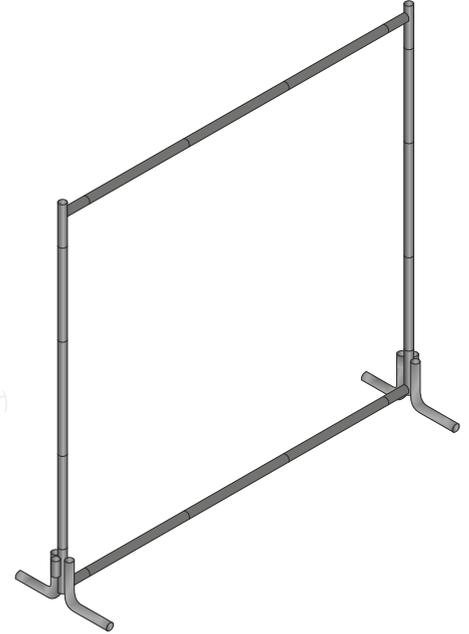
Packed Box Size :

34" (860mm) x 12" (305mm) x 4½" (115mm)

Qty in 20 ft FCL = 847 Pcs.

Gross Weight :

SP-FC46PF :   8.5 Kg

SP-FC66PF : 10.0 Kg

SP-FC86PF : 11.6 Kg

Extendable Curtain Full Height :

Extendable curtains are supplied with side buttons for attaching / extending curtains.

Sizes	Curtain Only	Frame Only	Frame & Curtain
Full Length	Pkng: 10 pcs/box	Pkng: 1pc/box	Pkng: 1 set/box
4' x 6' (120x180cm)	SP-C46PF	SP-F46	SP-FC46PF
6' x 6' (180x180cm)	SP-C66PF	SP-F66	SP-FC66PF
8' x 6' (240x180cm)	SP-C86PF	SP-F86	SP-FC86PF
10' x 6' (300x180cm)	SP-C106PF	XX	XX

Accessories available

SP-NT8 8" Nylon Tie			
SP-RING-V Curtain Ring-V		**SP-RING 2** Curtain Ring-2	
WLC-25T 2.5" Castor with Bolt		**SP-WCFC22** Frame Connector	

Welding Curtain Frame Only

Packed Box Size For Metal Frame Only

Packed Box Size :

34" (860mm) x 12" (305mm) x 3" (75mm)

Qty in 20 ft FCL = 1200 Pcs.

Gross Weight :

SP-F46 :   7.4 Kg

SP-F66 :   8.4 Kg

SP-F86 :   9.4 Kg

Non Extendable Curtain Full Height :

Non - extendable curtains are supplied with eyelets on sides to tie to the frame with nylon ties.

| Sizes	Curtain Only	Frame Only	Frame & Curtain
Full Length	Pkng: 10 pcs/box	Pkng: 1pc/box	Pkng: 1 set/box
4' x 6' (120x180cm)	SP-C46PNF	SP-F46	SP-FC46PNF
6' x 6' (180x180cm)	SP-C66PNF	SP-F66	SP-FC66PNF
8' x 6' (240x180cm)	SP-C86PNF	SP-F86	SP-FC86PNF
10' x 6' (300x180cm)	SP-C106PNF	XX	XX

Frame Connector (SP-WCFC22) is used to connect two welding curtain frames to make a long welding curtain wall.

Frame 1   Frame 2
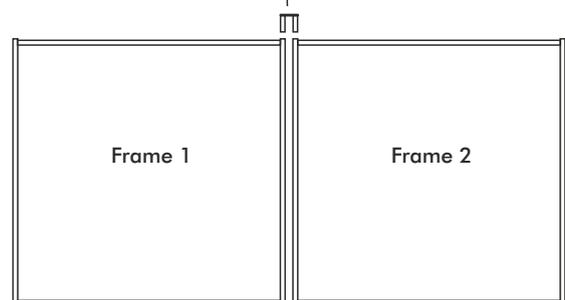
# SAFETYARC Modular Welding Curtains Assembly Instructions

Assembly Instructions

1. 1st assemble the frame like the one shown on right, by following steps 1, 2 & 3 shown below.
2. Each joint has matching number stickers on the male and female ends.
3. Line up the matching numbers, and push in male-female ends to lock. For example: Line up male #1 with female #1 and lock pipes together.
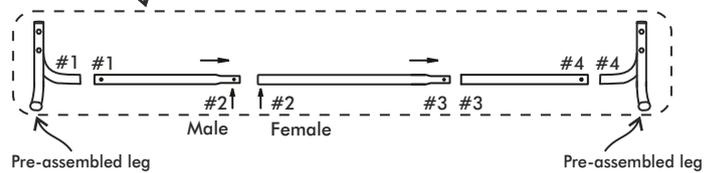4. After step 3, put Castors (if applicable). Castors are optional.

Fully Assembled
Welding Curtain Frame
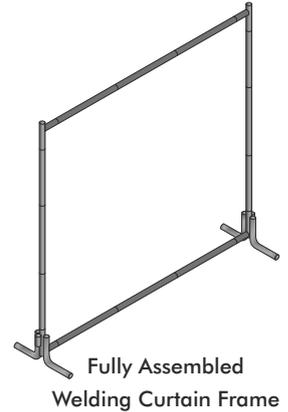
Pre-Assempled Leg

Identify the legs below in the box.

CASTOR (optional) CASTOR (optional)
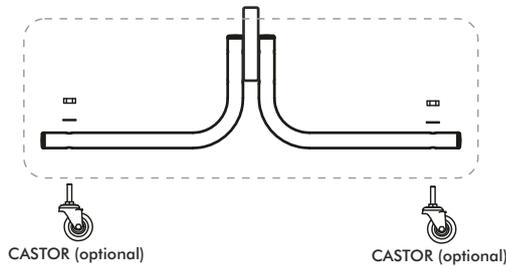
STEP 1
Assemble bottom horizontal section
Join matching numbers as shown below:

#1 #1 → #2 ↑ #2 Male → #3 #3 #4 #4
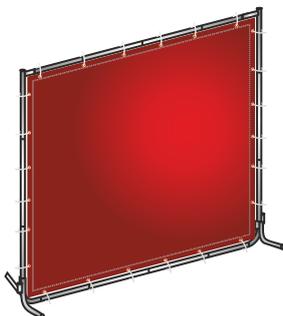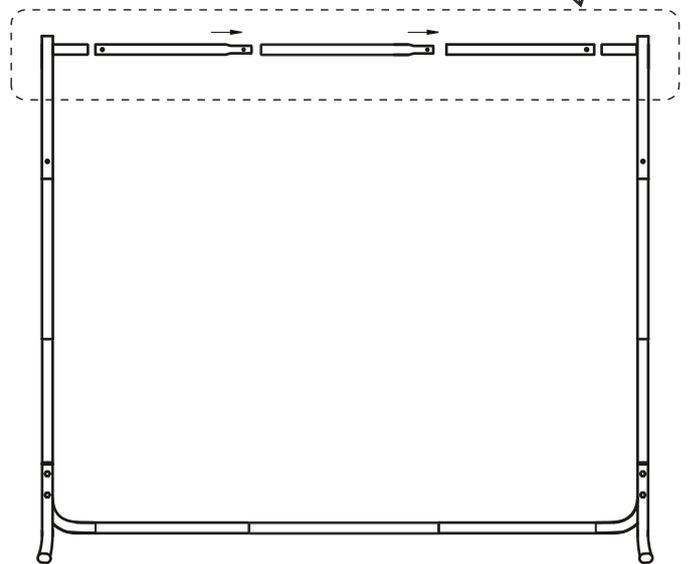Male Female

Pre-assembled leg   Pre-assembled leg

STEP 2
Assemble vertical section
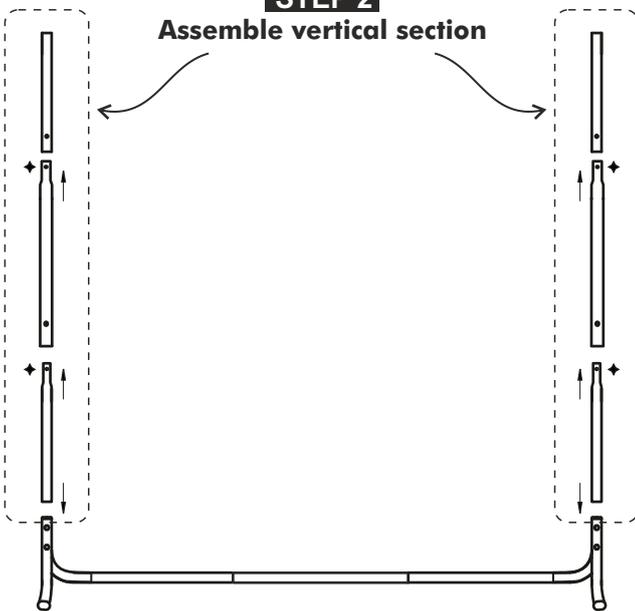
STEP 3
Assemble top horizontal section

• If curtain has been purchased with the frame, then attach curtain to metal frame using nylon ties or metal rings.

Your welding curtain frame is now ready to use!